



BHARAT HEAVY ELECTRICALS LIMITED, BHOPAL
QUALITY PLAN FOR- CONIFEROUS TIMBER FOR GENERAL PACKING
(IS-190 GRADE-I)

1/2

QUALITY PLAN NO. CDC-01 Rev-01

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DATED: 04.01.2013

SL. NO	COMPONENT	CHARACTERISTICS	TYPE OF CHECK	QUANTAM OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	INSPECTION AGENCY	REMARKS
1	Wooden Planks / Battens / Beams for packing purposes	Type of species or Trade Name	V	100%	AA 51401 / PO	AA 51401 / PO	TC	Third Party or BHEL	
		Dimension a) Length b) Width c) Thickness	M	As per Single Sampling Plan	AA 51401 / PO	AA 51401 / PO	TC	Third Party or BHEL	TC to be submitted as per Single Sampling plan
		Visual Defects a) Bow b) Cup c) Centre Heart d) Knots e) Wane f) Surface Crack g) End Splits	V/M	As per Single Sampling Plan	IS-190 Grade-I	IS-190 Grade-I	TC	Third Party or BHEL	TCS to be submitted as per Single Sampling plan
		End Coating	V	100%	AA 51401	AA 51401	TC	Third Party or BHEL	
		Moisture Content	T	As per Single Sampling Plan	AA 51401	AA 51401	TC	Third Party or BHEL	TC to be submitted as per Single Sampling plan

Abbreviation: V - Visual, M- Measurement, T- Testing

PREPARED BY:

APPROVED BY

F.A. TOPPO / F.A. TOPPO
Sd/-
QC, QPR, QTC, QPS & QHG
BHEL, BHOPAL



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SINGLE SAMPLING PLAN FOR NORMAL INSPECTION (AS PER IS -2500)

Lot or Batch size (In Nos.)	Inspection Level	Sample Size
2 to 8	I	2
9 to 15	I	2
16 to 25	I	3
26 to 50	I	5
51 to 90	I	5
91 to 150	I	8
151 to 280	I	13
281 to 500	I	20
501 to 1200	I	32
1201 to 3200	I	50

Note : Lot or Batch size indicates material supplied in one Truck

PREPARED BY:

APPROVED BY

Handwritten signature
एफ.ए.टोपो / P.A. TOPPO
ग्री हा मालवत / B. DGM
मालवत ग्री. मालवत व मालवत
OCI, OPR, CTO, OPS & CMO
भारत भार. भार. भार. भार.